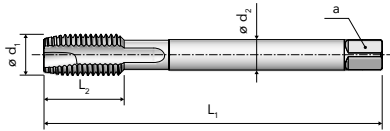



A18 S
 TiCN


DIN 5156



UTILISATION - VITESSE DE COUPE m/min

ISO	MG	A18 S NEUTRE	A18 S VAP	A18 S TiCN	A18 S TiX2
P	P.2	● 20-25	● 20-25	● 30-35	
	P.3	● 15-20	● 15-20	● 25-30	
	P.4	● 12-15	● 12-15	● 20-25	
	P.5			● 10-15	
	P.7			● 10-15	● 10-15
M	M.1			● 10-15	● 10-15
K	K.2	● 15-20	● 15-20	● 25-30	
N	N.2-3	● 20-25	● 20-25	● 30-35	
	N.6	● 15-18	● 15-18	● 25-30	



G	P	Ød ₁	L ₁ js 16	L ₂	L ₃	Ød ₂ h9	a h12	z		A18 S TiCN
	[Sp/1"]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[-]	[mm]	
1/8"	28	9,728	90	18	-	7	5,5	4	8,8	●
1/4"	19	13,157	100	22	-	11	9	4	11,8	●
3/8"	19	16,662	100	22	-	12	9	4	15,25	●
1/2"	14	20,955	125	25	-	16	12	4	19	●
5/8"	14	22,911	125	25	-	18	14,5	4	21	●
3/4"	14	26,441	140	28	-	20	16	4	24,5	●
7/8"	14	30,201	150	28	-	22	18	4	28,25	●
1"	11	33,249	160	30	-	25	20	4	30,75	●
1 1/8"	11	37,897	170	30	-	28	22	5	35,5	
1 1/4"	11	41,91	170	30	-	32	24	5	39,5	
1 1/2"	11	47,803	190	32	-	36	29	5	45,25	